





Working together to achieve net-zero

Basque Neteren Industrial SuperGluster

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Basque Net-Zero Industrial SuperCluster

01 Introduction & Content

The Basque Country plays a relevant role in the journey to net zero, as it is considered an Economic Driver and a high Economical and Industrial potential region inside Europe

Euskadi, with **2,2 million people**, has a **GDP per capita** of **34.142€**, being 29,2% over the GDP per capita in Spain and only 2.42% below Euro zone



European Commission's Regional Innovation Scoreboard (RIS)



Euskadi, is considered as a strong innovator surrounded by moderate innovators which lifts the region to the category of pocket of regional excellence

Even though, since 1995, the GDP of the Basque Country has increased by approximately 150%, compared to 81% in the EU.

In addition, the Industrial activities of the Basque Country had always played a relevant role highly contributing to its GDP, which in 2019, accounts for the **24,3%** of the total GDP of the region, in comparison with the UE28 which is the 19,3%.

In 2019, Euskadi consumed **58,02** Twh of Energy from which up to 35% of this energy came from Industrial Activities, more than the European leaders in industrial activity (Germany 29,4% or Netherlands with 32,8%)

The total GHG **emissions attributable to the socio-economic** activities of the Basque Country in 2019 was **18,6 MT of CO2** equivalent, which represents a decrease of 2% in comparison to the emissions produced in 2018. After discounting emissions compensated by LULUCF activities, net GHG emissions in 2019 were 15,6 MT. Total GHG emissions in the Basque Country due to

industrial consumption is **7,2 MTof CO2**, **3% less than in 2018**, which places it in **12th place in the EU**.

Furthermore, the Basque region has some specific **industrial and energy infrastructures** with key elements such as: Bilbao and Pasaia Ports, a mature grid of Gas Pipelines with an import terminal of GNL and a mature electricity grid that provides service for more than 1,2M customers from which more than 3.500 are High Voltage.

The Basque country has also and innovation ecosystem with multiple Science & Technological infrastructures



The composition of the Basque Industry reflects the impact that the decarbonization and electrification will have for the internal economy



In terms of GHG Emissions, key contributors are Oil Refining, Cement, Steel, Foundry and Pulp and Paper



GHG Emissions Heat Map by Sector and Source

Industrial Activities represent up to **46,15%**

(7,2 MTof CO2) of Emissions in Euskadi including their own emissions and the proportion of emissions of the power and heat generation

Divided by Industry nature, the ranking shows how 5 Industries emit almost 67,1 % of al GHG of Euskadi Industrial Activity

46,15%

RANK	INDUSTRY	GHG E. KTNCO2	ACUM. % OF EMISSIONS
1	OIL REFINING	1.875	25,8%
2	CEMENTS	1.211	42,6%
3	STEEL	660,5	51,7%
4	FOUNDRY	660,5	60,8%
5	PULP & PAPER	452,1	67,1%
6	MACHINES AND METAL PROCESSING	446	73,3%
7	GLASS	262	76,9%
8	QUIMICS	261	80,5%
9	NON-FERROUS METALLURGY	229	83,6%
10	OTHERS	977	100%



Energy sustainability is a key factor to maintain Industry Growth and competitiveness

CO2 EUROPEAN EMISSION ALLOWANCES



Source: Sendeco2

Co2 European Emission Allowances have increased from **15,23** €/tn CO2 in March 2020 to **64,31** €/ton In September 2021 showing a continuous uptrend that lasts more than a year

Forecast and future prices of CO2 shows that the trend of Allowances' price will continue to increase without any known hold.



Industrial Sectors highly impacted by CO2 and energy prices

	ELECTRIC CONSUMPTION	GHG EMITTER
1 OIL REFINING	1 1	$\uparrow \uparrow \uparrow$
2 CEMENTS	↑ ↑	$\uparrow \uparrow \uparrow$
3 STEEL	↑ ↑ ↑	↑ ↑
4 FOUNDRY	↑↑↑	1 1
5 PULP & PAPER	↑	1

The Basque Government already has a strong commitment with the Net Zero path reflected in the 'Basque Green Deal'

Commitments "Achieve net zero Emissions by 2050" by 3 partial objectives: • Reducing by 30% GHG Emissions for 2030

- Achieving a 20% mix of renewable energies
- Positioning Euskadi in the top 4 European Countries in Energy Efficiency

Initiatives to fight against climate change Set of activities focused on increasing the use of renewable energies, accomplish the Net zero emissions and energy transition objectives. 6 Initiatives to promote Clean and Safe Energy Measures designed to increase power generation with clean technologies as photovoltaic, wind and biomass; carry out pilot projects for the District heating; and accomplish the Energy Transition actions defined. Initiatives to increase sustainability and circularity Making 50% of the Basque region to have a circular economy strategy defined for their companies, transitioning to more productive models generating less industrial waste. Initiatives related with sustainable and intelligent mobility Designing a mobility sustainable plan in order to achieve 100% of the public vehicles with alternative fuel and promote railway as the main way of transport. Initiatives to promote a sustainable agriculture 3 Creation of the "Alianza de la Bioeconomía Circular Forestal" in Euskadi, aiming to achieve 50% of food to be produced in the region and reduce on a 30% waste. 5 Initiatives for climate action and biodiversity Actions are focused on increasing the space of wooded landscape, decrease the surface and

increase the quality of the water on their rivers.

The 30 Actions of the Basque Green Deal

EUSKO JAURLARITZA GOBIERNO VASCO

01.- Introduction and Context

The creation of a net zero Industrial Cluster is a great opportunity to accelerate the path achieving synergies, sharing risks and attracting investments

ဂိုုဂို	From	To
their own, with	anies seeking decarbonization initiatives on out taking advantage of synergies between industries and technologies	Industry associations boosting decarbonization initiatives in each Industry
IBERDROLA	Renewable PPA, Energy Efficiency and Demand Electrification	Pulp & Paper
Petronor	<i>Basque Hydrogen Corridor,</i> Energy Efficiency, Low Carbon Products and Energy Consumption decarbonization	Foundry BASQUE CLUSTERS Oil Refining
BASQUE	Cluster associations that launch initiatives inside existing Industrial clusters	Cement Steel Petronor
		Basque Government





Basque Net-Zero Industrial SuperCluster

02 Approach & Objectives

Basque Government joins WEF Net-zero Industrial Clusters initiative with the creation of the Basque Super Cluster to reinforce its commitment to reduce industrial emissions and achieve net-zero targets

Ambition: The Basque Net Zero Industrial Supercluster aims to accelerate the path to net zero emissions in the Basque Country, fostering energy supply decarbonization and energy efficiency in the industrial sectors and creating market opportunities based on the scale-up of the new technologies and innovative services.

Super Cluster because will **integrate the Industrial Clusters** (Industrial associations) already operating in the Basque Country, enabling and facilitating **coordination and synergies within the key Industries**

Collaboration and commitment between the Government and **the key Energy Companies** operating in the geographic area, to develop and implement roadmaps on an industry basis to reduce industrial emissions and achieve net-zero targets.

With an initial focus to **target five Industries up to 67,1% of total GHG emissions** in the area: Refinery, Cement, Steel, Foundry and Pulp & Paper. Other industries where **decarbonization opportunities can be achievable in the short term** will also be considered (i.e. low temperature process heat)

Align on **common goals** (e.g., scale net-zero technologies, create jobs, deploy digital services, etc.) and develop cluster-specific roadmaps to achieve net-zero targets by a target year.



BASQUE

Super Cluster construction will be implemented in different phases, engaging different partners, industries and stakeholders

The Basque Net-Zero Industrial Supercluster relies on a multi-stakeholder collaboration approach where the Basque authorities would boost the collaboration between the different actors.

The **Partners for the Phase 1** of the Supercluster set-up & launch are the **Basque Government and the Energy companies Iberdrola and Petronor** with the collaboration of the Industrial Cluster Associations. Their objective is to articulate initiatives in the key Sectors to decarbonize their industry, accompanied by the main Basque approach: **technical innovation and digitalization.**

Iberdrola and Petronor will have a key contribution in the Super Cluster set up with the development of low and free carbon energy projects.







Basque Super Cluster will develop projects and initiatives in the four solution areas of Industrial Cluster WEF approach, taking advantage of the potential to reduce industrial GHG emissions footprint



To set up and speed up the Super Cluster, Basque Government will establish a partnership with Iberdrola and Petronor, both Energy companies with long history and strong commitment with business and social development in the **Basque Country**



Iberdrola and Petronor take the leadership to actively develop Projects to integrate low-carbon sources of energy into the Industrial demand, enabling the decarbonization of the energy supply

Iberdrola and Petronor will allocate capital and resources to develop new integrated energy systems at scale

For the Super Cluster set up, Iberdrola and Repsol projects will focus on the five Industries prioritized for phase 1, and those industries where decarbonisation and electrification can be achievable in the short term (i.e. low temperature process heat)



Systemic Efficiency



Direct Electrification and Renewable Heat



Hydrogen



Carbon Capture, Utilization and Storage (CCUS)



02.- Approach and Objectives

Five key Industrial Sectors are included in the initial phase through their Industrial Cluster Associations ⁽¹⁾





The Basque Industrial Clusters Associations would play a key role to drive the development of decarbonization projects, ensuring coordination and maximizing synergies among their Partners

Industrial Sectors will face huge challenge to transform their productive processes and the Super Cluster will be an opportunity to share risk, attract investments and develop technology

⁽¹⁾Other industries where decarbonization opportunities can be achievable in the short term will also be considered (i.e. low temperature process heat)

02.- Approach and Objectives

The Super Cluster will create market opportunities based on the scale-up of new technologies and innovative services



Basque Science, Technology and Innovation Ecosystem

02.- Approach and Objectives

Super Cluster key objectives go beyond the net-zero emission commitments

- Set the Basque Country as a global pioneer in the decarbonization of a highly industrialized geographic area, leveraged on technology and digitalization
- Boost and scale-up technology, innovation and business development in the Basque Country thanks to the industrial decarbonization agenda
 - **Positively impact the creation and maintenance of qualified jobs** in the Basque Country, thanks to the development of new products and services based on technological and innovative solutions
 - Gain competitiveness in terms of carbon-foot-print labels in the finished and semi-finished products of the involved companies
 - Improve air & water quality for the regions where the industrial companies are located



Attract public & private investment for decarbonizing industrial projects and technical developments





Basque Net-Zero Industrial SuperCluster

03 Action Lines & Projects

Iberdrola and Petronor, both committed with the development of decarbonization projects in the most relevant industries by GHG Emissions

RANK	INDUSTRY	GHG E. KTNCO2	ACUM. % OF EMISSIONS	Target
1	OIL REFINING	1.875	25,8%	Target
2	CEMENTS	1.211	42,6%	
3	STEEL	660,5	51,7%	67,1 % Of GHG Emissions
4	FOUNDRY	660,5	60,8%	
5	PULP & PAPER	452,1	67,1%	
6	MACHINES AND METAL PROCESSING	446	73,3%	58,2 % Of Industrial Electric
7	GLASS	262	76,9%	Consumption
8	QUIMICS	261	80,5%	
9	NON-FERROUS METALLURGY	229	83,6%	41 % Of Contribution to
10	OTHERS	977	100%	Industrial GDP
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Sub-Industrial Sector: Oil Refining

Sector Overview



Action Lines and Projects

	2	Э,	8%		
Oil Refi	ning	iı	ndustria	9	sector
produces	up	to	25,8%	of	GHG
Emissions	fr	om	the	Indu	ustrial
Activity in	the E	Basq	ue Coun	try	

75 -







Initiative Nature	Action Line	Initiative	Project Sponsor
	Energy Efficiency and decarbonization of refining process	Decarbonization of the industry by Energy Efficiency , applying best available technologies and optimizing industrial processes , products and services, and work tools to increase the global efficiency of the company.	Petronor
XXX	Green hydrogen production by electrolysis	Installation of a 100MW electrolyzer , which would mean around 2 t / h of green hydrogen. The main use will be its consumption in the Bilbao refinery as a raw material to replace part of the conventional hydrogen currently generated.	Petronor
	Green hydrogen Production- Biogas	Installation of a biogas production plant from different types of waste, using best (pyrolysis and gasification) technologies. The application in refining is the one that occurs in the short term (2021- 2030), contributing to the decarbonization of hydrogen production in the process.	Petronor
8	Switch from grey to green hydrogen	Green hydrogen production with co-location of renewables onsite and offsite to replace grey hydrogen to be used at refining processes as feedstock	IBERDROLA

CO2 CCUs Hydrogen

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Sub-Industrial Sector: Cement

Sector Overview



Action Lines and Projects

	Initiative Nature	Action Line	Initiative	Project Sponsor
	8	Green hydrogen production	Supply of green hydrogen as fuel in the furnaces	Petronor
16,7%		Direct emissions capture and use - CCU	Process decarbonization and CO2 CCU application	Petronor
10,7%		Green hydrogen production by electrolysis and CCU	Raw Material Transport using efuels and advanced biofuels Raw Material Transport using renewable hydrogen	Petronor
		Synthetic Fuels Plant, Biogas, Biofuels and CCU	Replacement of fossil fuels by net zero emission fuels with no investment for the user (use of efficient technologies in furnaces)	Petronor
Cement industrial sector produces up to 16,7% of GHG Emissions from the Industrial Activity in the Basque		Direct Electrification and Energy Efficiency	Fuel switch electrifying the industrial processes through the replacement , where possible, of fossil fueled furnaces to energy efficient electric furnaces that will help to partially reduce CO2 emissions. A renewable PPA can be included to supply the energy required to this furnace	IBERDROLA
Country		Direct Electrification and Renewable Generation	Installation of renewables onsite and/or renewable PPAs to help reduce the carbon footprint and further electrify industrial processes of the cement industry	IBERDROLA
EVEfficiency Direct Electrification	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	Green Hydrogen	Supply of green hydrogen as fuel in the furnaces	IBERDROLA

Energy Efficiency

Direct Electrification CODOCCEUs

Hyveloggen

Sub-Industrial Sector: Steel

Sector Overview



Action Lines and Projects

	Initiative Nature	Action Line	Initiative	Project Sponsor
		Synthetic Fuels Plant, Biogas, Biofuels and CCU	Replacement of fossil fuels by net zero emission fuels with no investment for the user (use of efficient technologies in furnaces)	Petronor
9,1%		Green hydrogen production by electrolysis	Fuel switch to replace the gas required at DRI-EAF furnaces, indirectly electrifying steel production with green hydrogen	Petronor
		Energy efficiency through the increase of recycling scrap steel	Increase steel recycling that can be processed directly through electric arc furnaces resulting in a further electrification of the industry. A renewable PPA can be included to supply the energy required to this furnace	IBERDROLA
	XXX	Green hydrogen production by electrolysis	Fuel switch to replace the gas required at DRI-EAF furnaces, indirectly electrifying steel production with green hydrogen	IBERDROLA
Steel sector produces up to 9,1% of GHG Emissions from the Industrial Activity in the Basque Country		Direct Electrification through Fuel switch	Direct Electrification through the direct electrolysis of iron ore for making steel by converting this iron ore into liquid metal and oxygen.	IBERDROLA
		Electrification H2	Study electrification or the use of H2 in all metallurgical processes applied to steel products once they are manufactured	IBERDROLA

Energy Efficiency Direct Electrification CO2 CCUs

Hydrogen

Sub-Industrial Sector: Foundry



Action Lines and Projects

	Initiative Nature	Action Line	Initiative	Project Sponsor
	×	Green hydrogen production	Fuel substitution from gas to renewable hyd rogen and process decarbonization	Petronor
9,1%		Synthetic Fuels Plant, Biogas, Biofuels and CCU	Replacement of fossil fuels by net zero emission fuels with no investment for the user (use of efficient technologies in furnaces)	Petronor
		Direct Electrification through Fuel switch	Fuel switch electrifying the industrial processes through the replacement , where possible, of fossil fueled furnaces to energy efficient electric furnaces that will help to remove CO2 emissions. A renewable PPA can be included to supply the energy required to this furnace	IBERDROLA
Foundry sector produces up to 9,1% of GHG Emissions from the Industrial Activity in the Basque Country	× ×	Green hydrogen production by electrolysis	Fuel switch from gas to green H2 in those processes where electrification with electric furnaces is not possible and a hybrid furnace (electricity+H2) is required. A renewable PPA can be included to supply the energy required to this furnace	IBERDROLA
		Electrification H2	Study electrification or the use of H2 in all metallurgical processes applied to steel products once they are manufactured	IBERDROLA

Sector Overview

Energy Efficiency

Direct Electrification CO2 CCUs

Hydrogen

Sub-Industrial Sector: Pulp & Paper

CO2 CCUs

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Direct Electrification

Energy Efficiency

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Hydrogen

Sector Overview



Action Lines and Projects

	Initiative Nature	Action Line	Initiative	Project Sponsor
	×	Green hydrogen production	Fuel substitution from gas to green hydrogen and process decarbonization	Petronor
6,3%		Systemic Efficiency and Circularity	Recycle of side products of pulp&paper sector to valorize their use as materials or energy carriers.	Petronor
		Energy Efficiency and Direct Electrification	Integration of efficient high temperature heat pumps to replace gas in the drying process of the pulp and paper industries. A renewable PPA can be included to supply the energy required by the heat pump	IBERDROLA
Pulp and paper industrial sector produces up to 6,3% of GHG Emissions from the Industrial Activity in the Basque Country	٩٩	Direct Electrification and Renewable Generation	Installation of renewables onsite and/or renewable PPAs to help reduce the carbon footprint and further electrify processes of the pulp and paper industry	IBERDROLA

Sub-Industrial Sector: Other Industries



Action Lines and Projects

32,8% Other Industries produces up to 32,8% of GHG Emissions from the Industrial Activity in the Basque Country

Sector Overview

Initiative Nature	Action Line	Initiative	Project Sponsor
	Synthetic Fuels Plant, Biogas, Biofuels and CCU	Replacement of fossil fuels by net zero emission fuels with no investment for the user (use of efficient technologies in furnaces)	Petronor
XXX	Renewable H2 production	Fuel substitution from gas to renewable hydrogen and process decarbonization	Petronor
	Systemic Efficiency and Circularity	Recycle of side products of each sector to valorize their use as materials or energy carriers.	Petronor
	Energy Efficiency and Direct Electrification of low temperature process heat	Integration of efficient high temperature heat pumps to replace fossil fuels of low temperature processes (below 200ºC). A renewable PPA can be included to supply the energy required by the heat pump	IBERDROLA
	Direct Electrification and Renewable Generation	Installation of renewables onsite and/or renewable PPAs to help reduce the carbon footprint and further electrify processes of these industries	IBERDROLA

Energy Efficiency

Direct Electrification CO2 CCUs

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Hydrogen





Basque Net-Zero Industrial SuperCluster

04 Operating Model & Development

Governance and Operating Model will be implemented to manage and coordinate initiatives

The pre-liminary conceptual model for the governance framework will involve different agents with different roles & responsibilities. The Governance Model will be driven by the Basque Government and its partners Iberdrola, Petronor and the Industrial Associations with the strategic guidance of the WEF.





*The Basque Net-Zero SuperCluster would initially focus on the 5 selected sub-industries but it is an initiative which has the ambition to cover all the different sub-industrial areas in their jounrey to decarbonization

The Basque Government is committed to support the development of required enablers



purchasing

energy consumption monitoring and

management systems

- Technological Development Strategy in Energy – Energibasque
- Basque Hydrogen Strategy EVH2
- Industrial Development Plan

It will consist of an Integrated modelling

system leveraged by IA algorithms and

will generate results segmented by sector, Industry or even geographical

area.

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The Basque SuperCluster roadmap & following development phases







Basque Net-Zero Industrial SuperCluster

05 Executive Summary



Basque

Country



2,2M

Population

And 302 Habitants per Km2

Jobs in industry in the Basque region



CO²

Emissions caused by Industry

Industries addressed 1st phase



Oil Refining



Basque Industry



Foundry Pulp & Paper

23,9 %

Industry Contribution to GVA in 2019



46,15%

Of GHG Emissions are emitted by Industries



Five key Industrial Sectors are included in the initial phase through their Industrial Cluster Associations



The Basque Net-Zero Industrial Supercluster relies on a **multi-stakeholder collaboration** approach where the Basque authorities would boost the collaboration between the different actors.

The Partners for the Phase 1 of the Supercluster set-up & launch are the **Basque Government and the Basque Energy Companies Iberdrola and Petronor** with the collaboration of the Industrial Cluster Associations . Their objective is to **articulate initiatives in the key Sectors** to decarbonize their industry, accompanied by the main Basque approach: technical innovation and digitalization.

Iberdrola and Petronor will have a **key contribution** in the Super Cluster set up with the development of low and **free carbon energy projects.**

1. Acciones previas para la preparación de la sesión con las ODCs:

2. Acciones previas para la preparación de la sesión con las ODCs:



"Iberdrola, as one of the key industrial partners, is committed to the decarbonisation of the economy through greater electrification and the use of decarbonized fuels, such as green hydrogen, where electrification is not possible or uncompetitive."



Petronor

Petronor, as one of the key industrial partners, is committed to the decarbonisation of the economy through its own processes and products (commitment to be net zero to 2050), with the production and use of decarbonised fuels, such as synthetic fuels, advanced biofuels and renewable hydrogen and electricity, boosting circular economy and based on technological neutrality and competitiveness."









Working together to achieve net-zero

Basque Neteren Industrial SuperGluster