

# A PILOT PLANT FOR THE PRODUCTION OF POLYMER BASED NANOPHARMACEUTICALS IN COMPLIANCE WITH GMP







# Introduction

The traditional business model of 'Big Pharma' has evolved to an **Open Innovation (OI) model**, inlicensing technology from academia or SMEs. **Academia and innovative SMEs** have become **key players** in the first stage of the development and proof of concept studies.



Nanomedicine value chain, stakeholders and interfaces with focus on translation

The European Technology Platform for Nanomedicine has recorded **more than 700 SMEs/Industry working in the field of Nanomedicine**, a number that doubles when including research institutions. Experts in the field have recognized the **high potential of innovation**, however in most cases, **clinical validation is still required**.





# Introduction



The production of innovative nanopharmaceuticals in quantity and quality (GMP) required for them to enter clinical trials remains a challenge:

- Not easy implementation in existing manufacturing plants.
- Lack of resources in small companies to up-scale and implement GMP manufacturing.

This can limit the capacity of these organizations for advancing their research, and as a consequence, **slow-down the development of innovative nanopharmaceuticals** to treat different diseases. In this context, it is urgently **needed to provide** those SMEs with **the tools that can help them with the validation of their technologies.** 





# **Objectives**

NanoPilot will set-up a flexible and adaptable pilot plant operating under GMP for the production of small batches of polymerbased nanopharmaceuticals, which exhibit significant potential in the field of drug-delivery particularly for the design of second generation nanopharmaceuticals.









## **OBJECTIVES BASED ON INDUSTRIAL NEEDS**

### Production of small GMP batches for clinical trials



The pilot plant will provide the small quantities of products that technology developers will require for full preclinical and first clinical validation

#### **Flexibility and Adaptability**



A design which will look for a compromise between: specialization, flexibility and economic viability.



The big pharma will require technology which is robust and translatable, that has completed full toxicological preclinical phase and had been validated in first clinical trials. That technology must fulfil strict regulatory requirements.





## **Objectives**

## SCIENTIFIC OBJECTIVES

# Production of three different nanopharmaceuticals



A short interfering RNA (siRNA) nanoformulation for the topical treatment of ocular pain associated with dry eye syndrome (DES).



A HIV nanovaccine formulated for intranasal vaccination.

Hyaluronan based particles A treatment for interstitial cystitis/painful bladder syndrome (IC/PBS).

### Integration of microfluidics in the plant

Benefits of this technology include:

- Increased process control
- Increased process safety
- Small footprint
- Rapid and robust
- Economical



# Implementation of highly advanced characterization techniques



#### Asymmetrical Flow Field Flow Fractionation (A4F):

- Increasingly used as a separation method to size sort and characterize nanoparticles in native conditions.
- Possibility to analyze a wide variety of macromolecules and particles ranging from the nm to the  $\mu$ m with high resolution.





## Consortium

THE NANOPILOT CONSORTIUM		IK4 OCIDETEC Research Alliance PROJECT COORDINATION, FACILITIES OWNER.	NUI Galway OÉ Gaillimh HYALURONAN SPHERES SPONSOR.	
4		SHORT INTERFERING -RNA SPONSOR.	MICROFLUIDIC CHIPS DESIGNER AND PROVIDER.	
9 PARTNERS FROM 6 MEMBER STAT	ES	MEJØRAN	SPINVERSE	
4 RESEARCH GROUPS: 1. IK4-CIDETEC 2. National University of Ireland, Galway 3. University of Santiago de Compostela 4. ADERA-UT2A	3 SMEs: 5. Micronit 6. Mejoran 7. Spinverse	QUALITY SYSTEM, GMP, AND LIMS CONSULTANCY.	BUSINESS PLAN CREATOR, DISSEMINATION AND EXPLOITATION PLAN DEVELOPER.	

2 INDUSTRIES: 8. Sylentis 9. Chemtrix





## Work Plan



WP1: Definition of nanopharmaceuticals and design of their GMP production process	WP2: Adaptation of the facilities to a nanopharmaceuticals production pilot plant working in compliance with GMP	WP3: Training system implementation	WP4: Quality system implementation
WP5: Validation of manufacturing processes and production of nanopharmaceuticals in	WP6: Shipping and batch release	WP7: Development of a business and dissemination plan	WP8: Management



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compliance with GMP



# Capabilities



Specialized service in technology transfer:

- Customized service
- Definition of specifications
- Reproducibility and technology evaluation
- Definition of critical process parameters
- Characterization
- Optimization of lyophilisation processes
- Scaling-up

NanoPilot will set-up a flexible and adaptable pilot plant for the cost-efficient production of small batches of polymerbased nanopharmaceuticals, suitable for pre-clinical and clinical trials. The Pilot plant will be located at IK4-CIDETEC (San Sebastian, Spain) :

- Campaign production of:
  - Lyophilizates: Up to 1 500 vials / 2 ml
    - Non-sterile lyophilizates June 2017
    - Sterile lyophilizates Dec. 2017
  - Liquids and aseptic filling
    - Non-sterile liquid formulations
    - Monodoses (500–1000 strips) Dec 2018





www.nanopilot.eu

# Thank you



# **Time for Questions**

